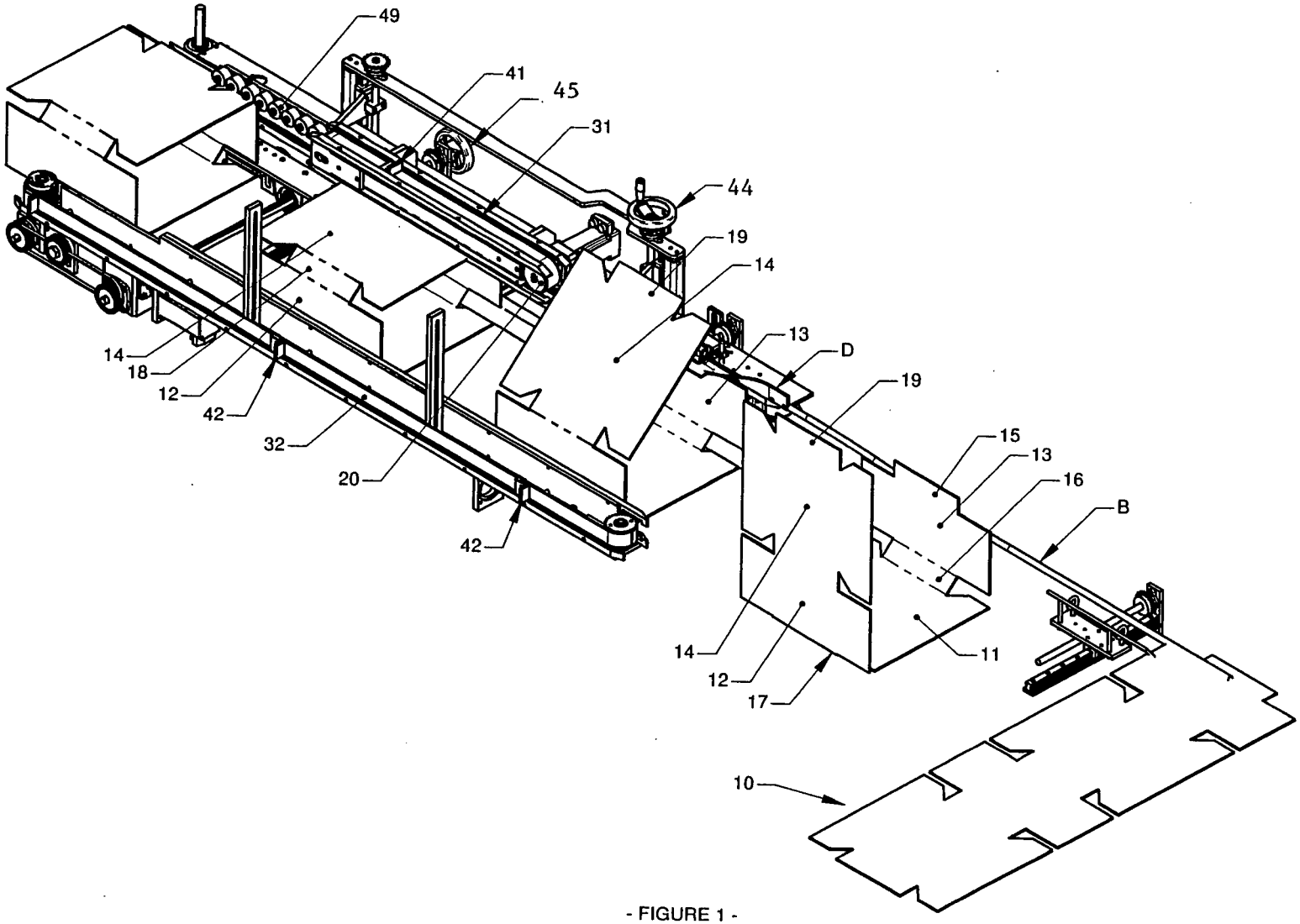
49
41
45
31
44
19
14
13
D
19
15
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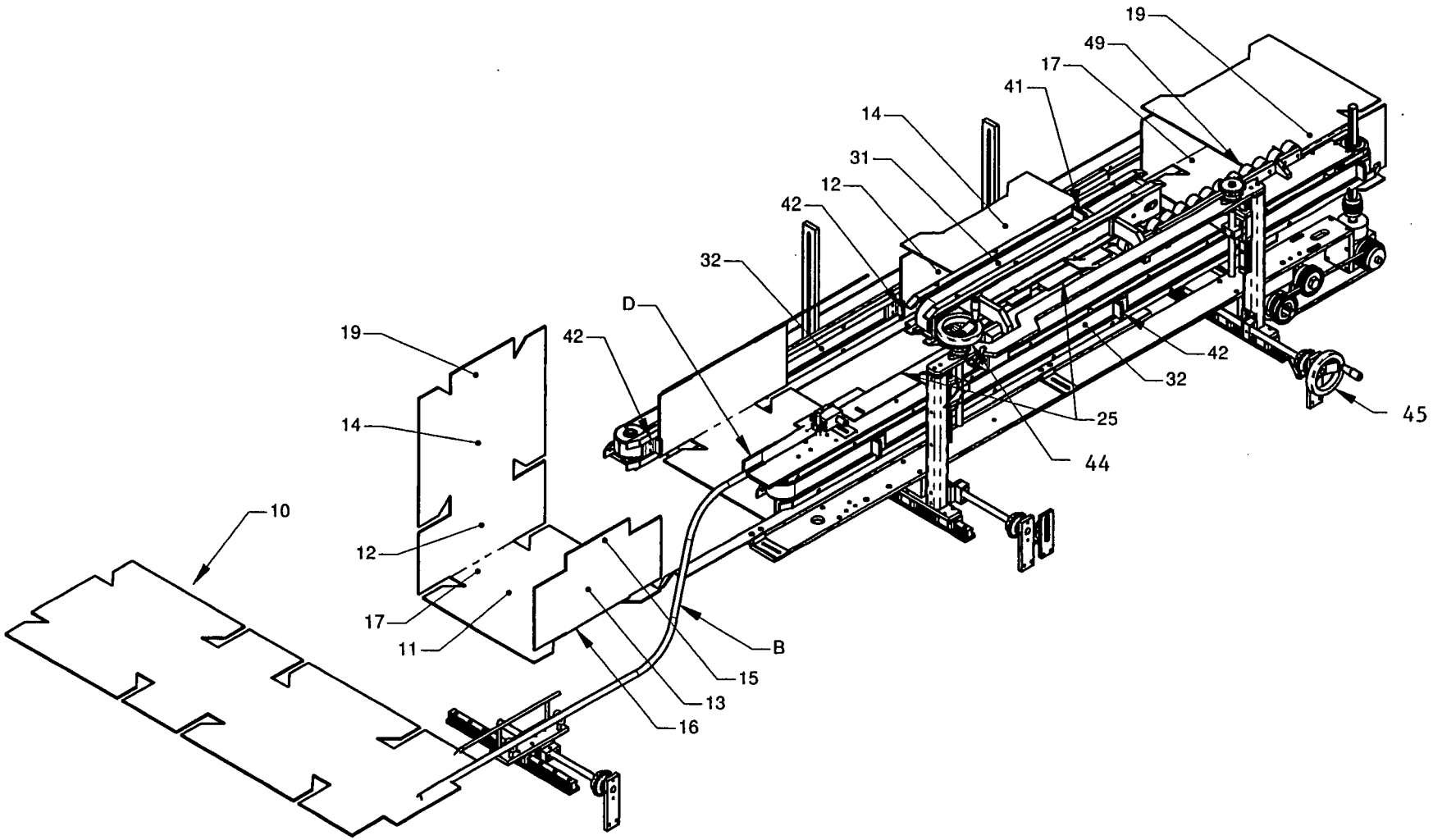
16
B
14
18
12
42
32
20
42
14
12
17
11
10

- FIGURE 1 -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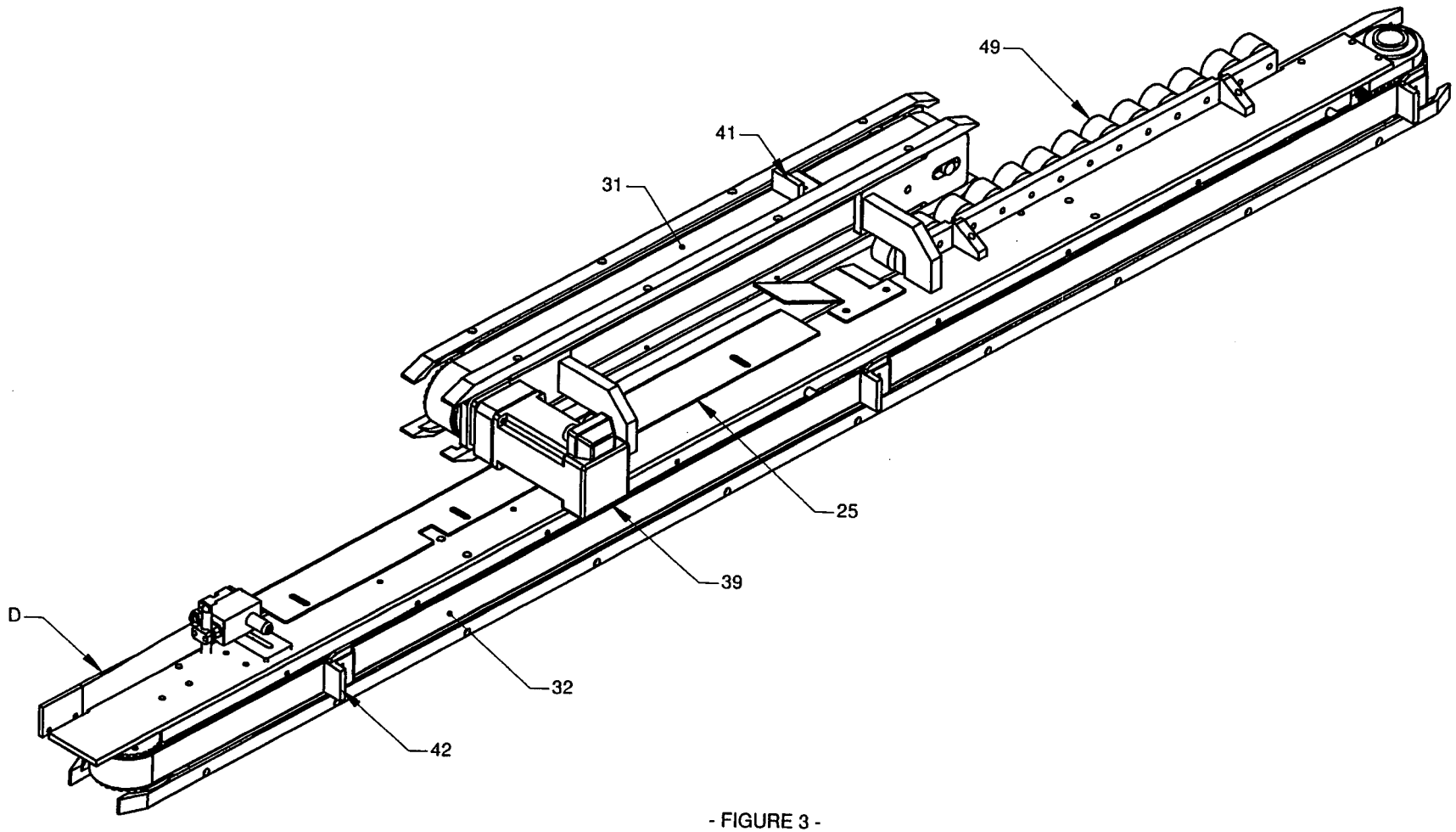
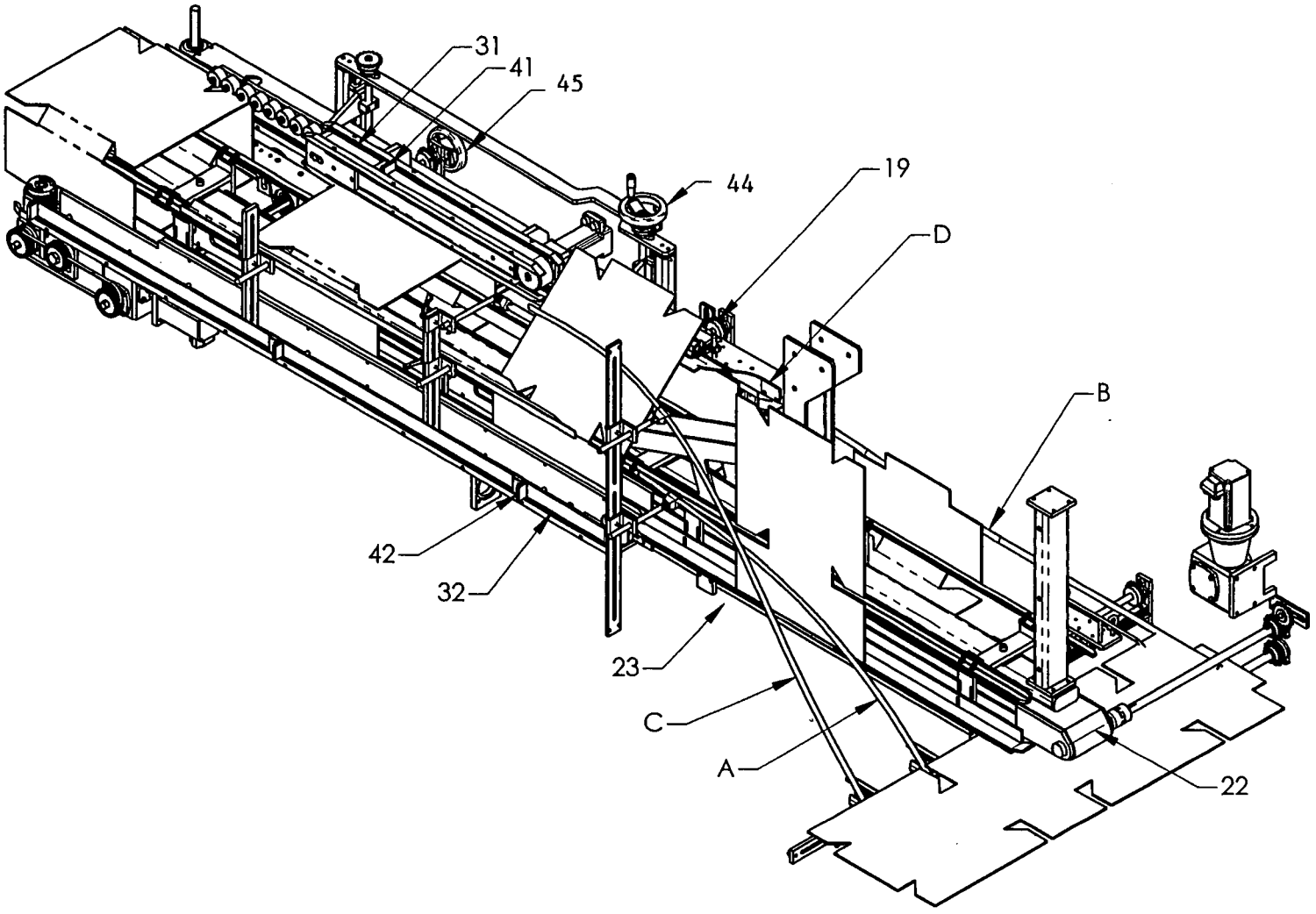
25
44
45

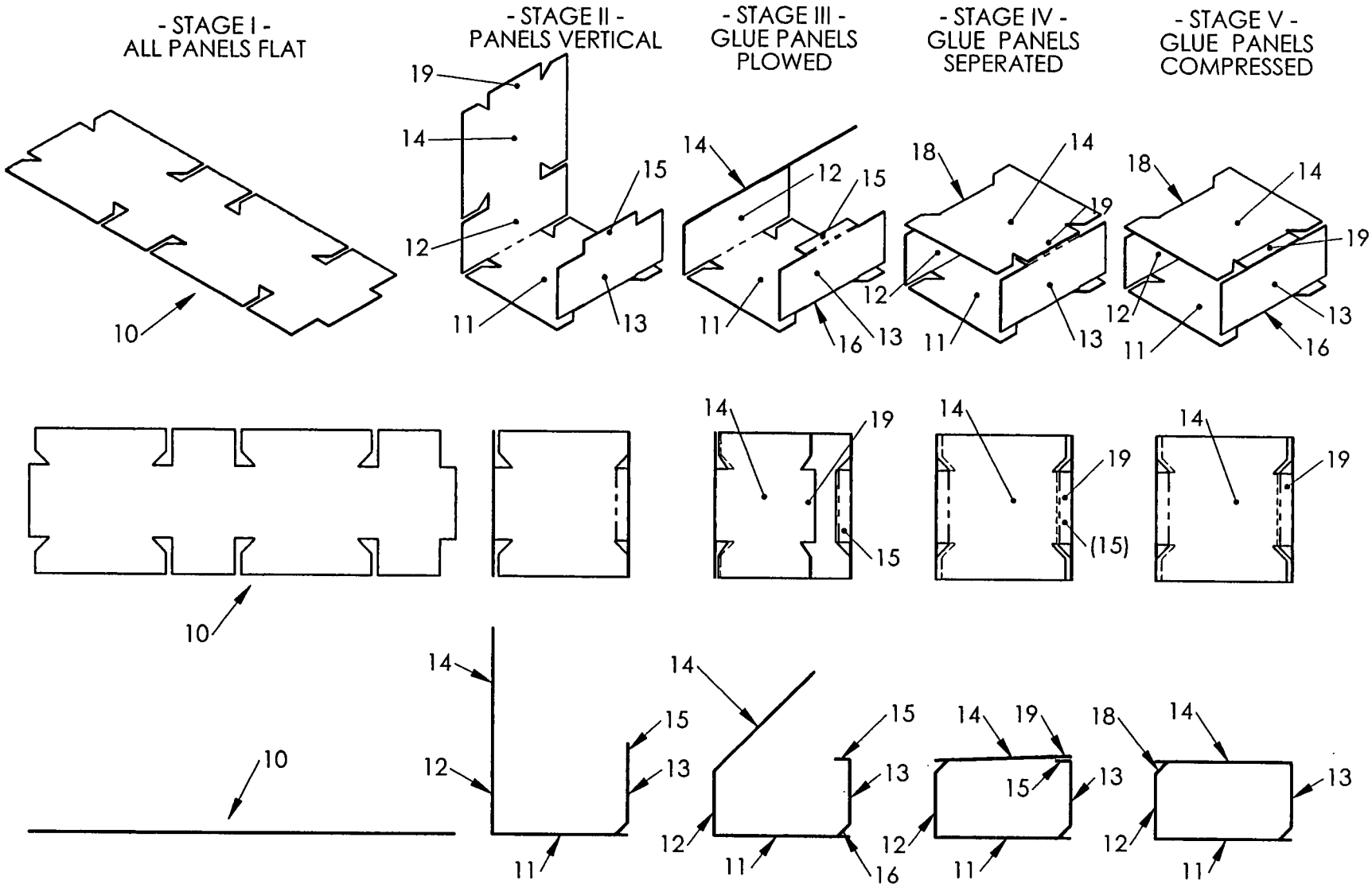
- FIGURE 2 -



- FIGURE 3 -



- FIGURE 4 -


- STAGE I -
ALL PANELS FLAT
- STAGE II -
PANELS VERTICAL
- STAGE III -
GLUE PANELS
PLOWED
- STAGE IV -
GLUE PANELS
SEPERATED
- STAGE V -
GLUE PANELS
COMPRESSED
10
11
12
13
14
15
16
18
19
(15)

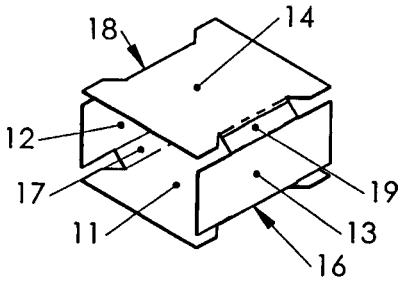
- FIGURE 5 -

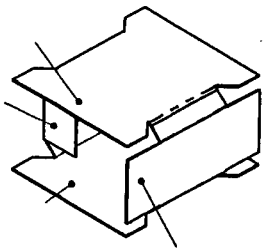
- STAGE VI -
FORMED BLANK WITH
ALL ANGLES AT 45°

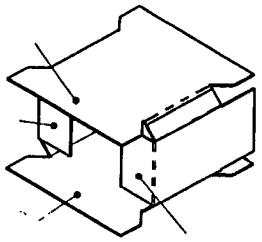
- STAGE VII -
LEADING MINOR
FLAP TUCKED

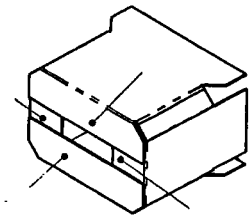
- STAGE VIII -
BOTH MINOR
FLAPS TUCKED

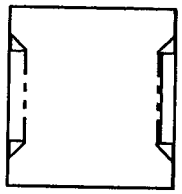
- STAGE IX -
FINISHED BOX

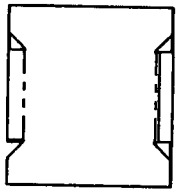


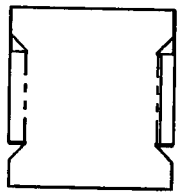


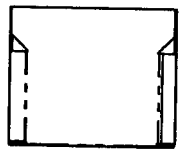


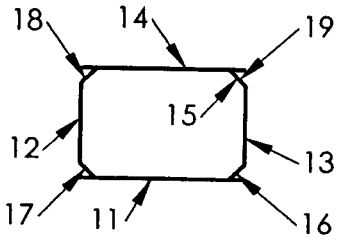


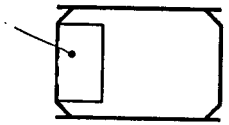


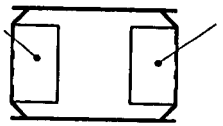


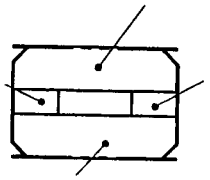




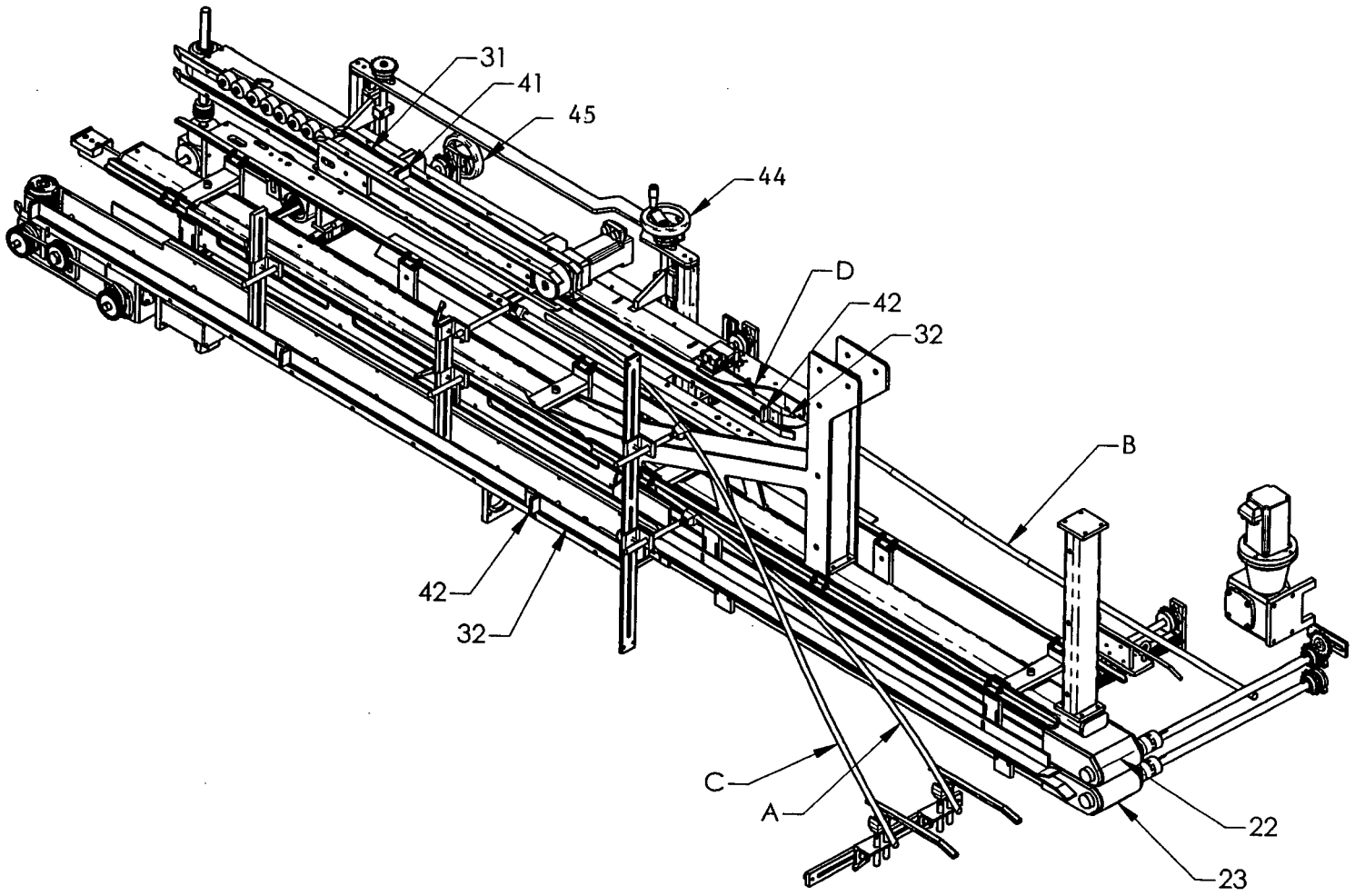




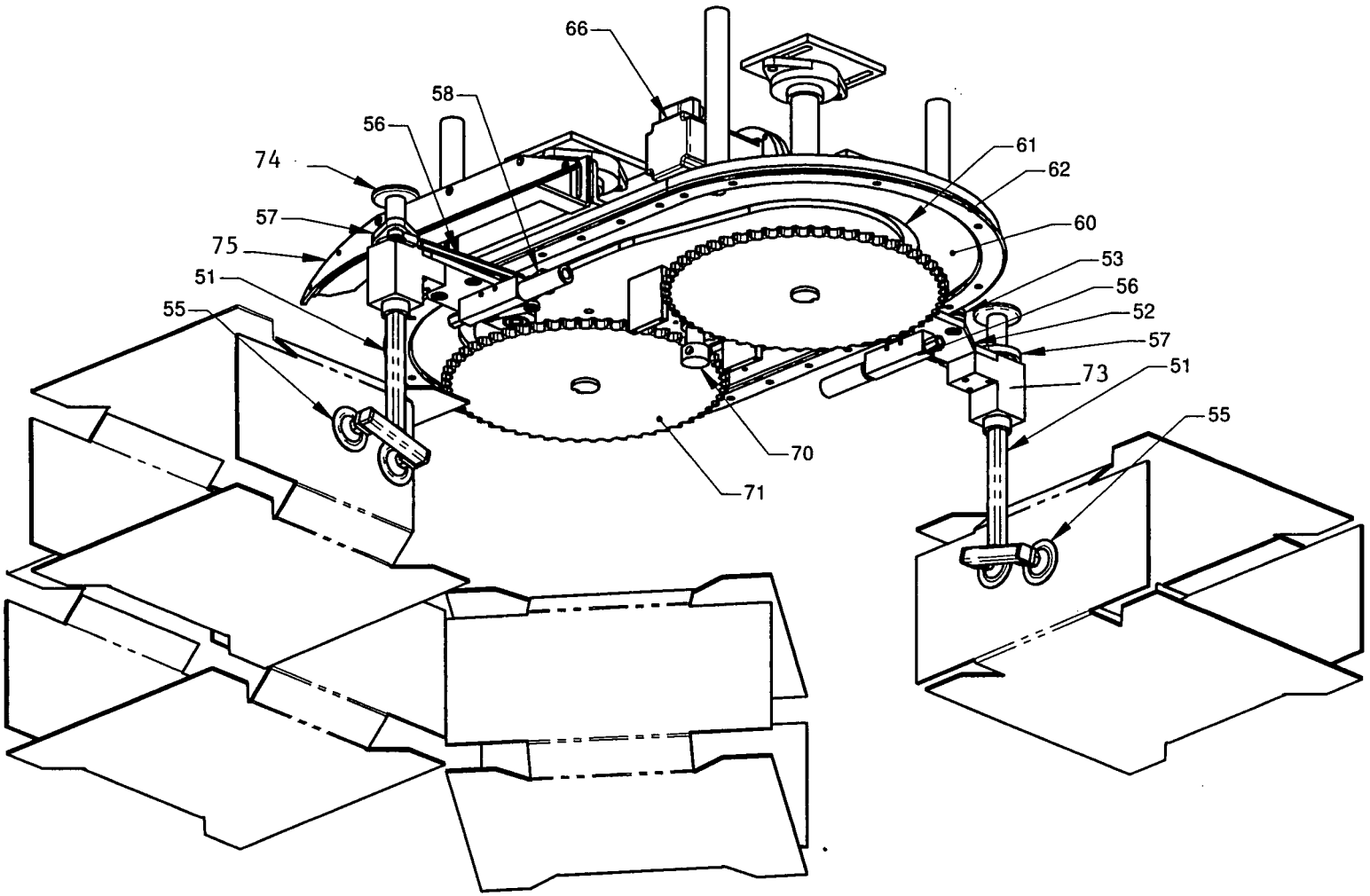




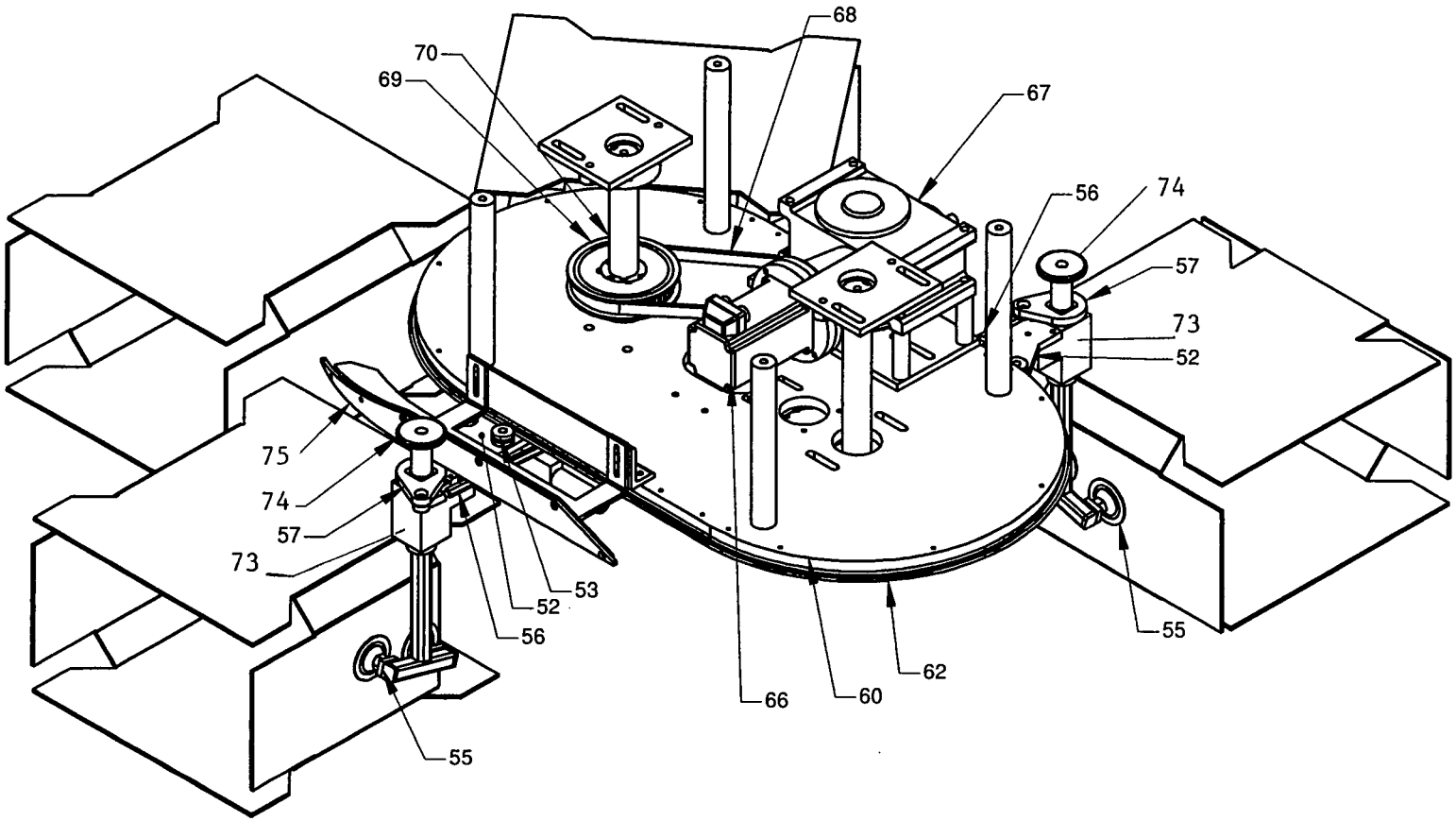
- FIGURE 6 -



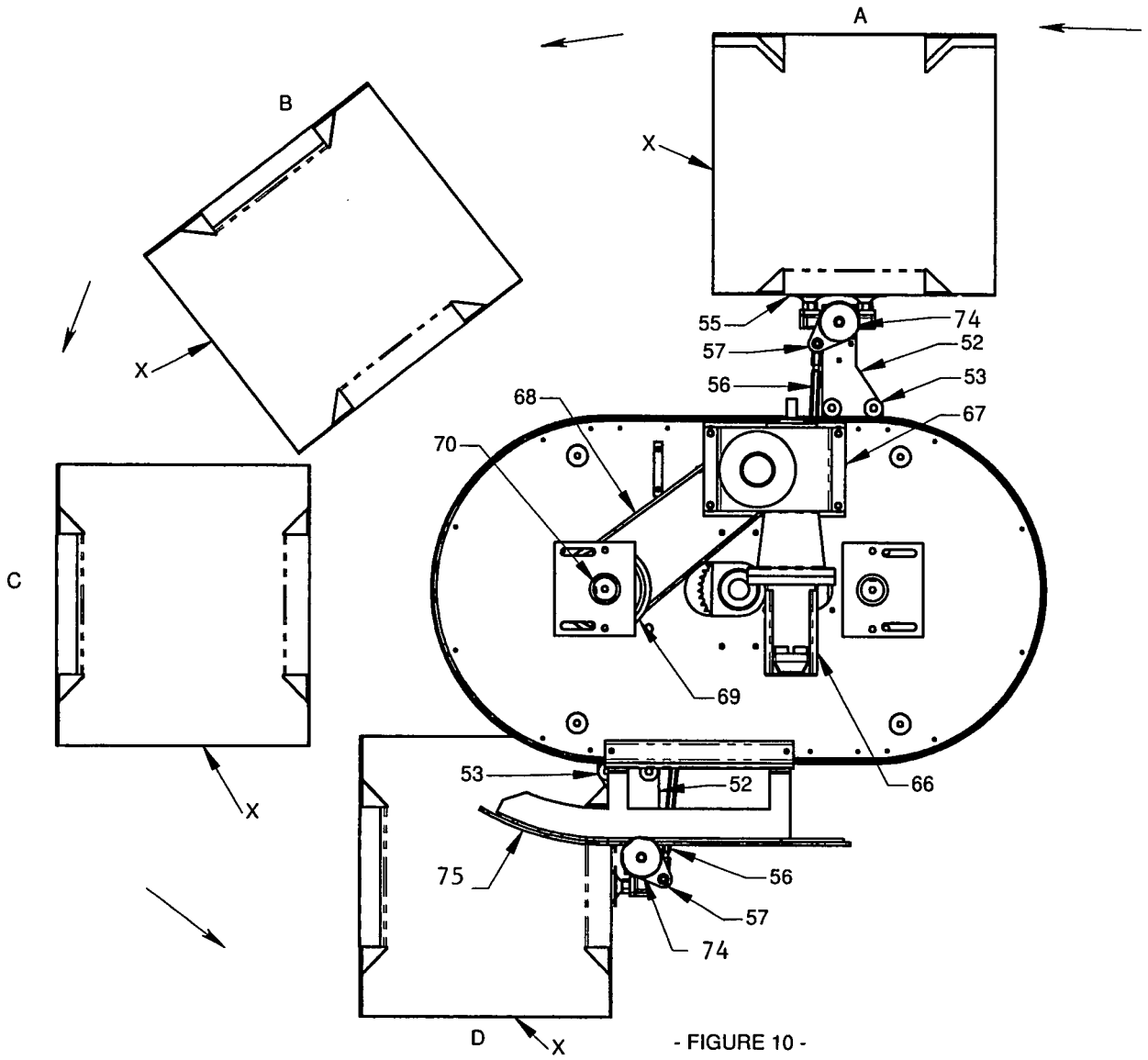
- FIGURE 7 -



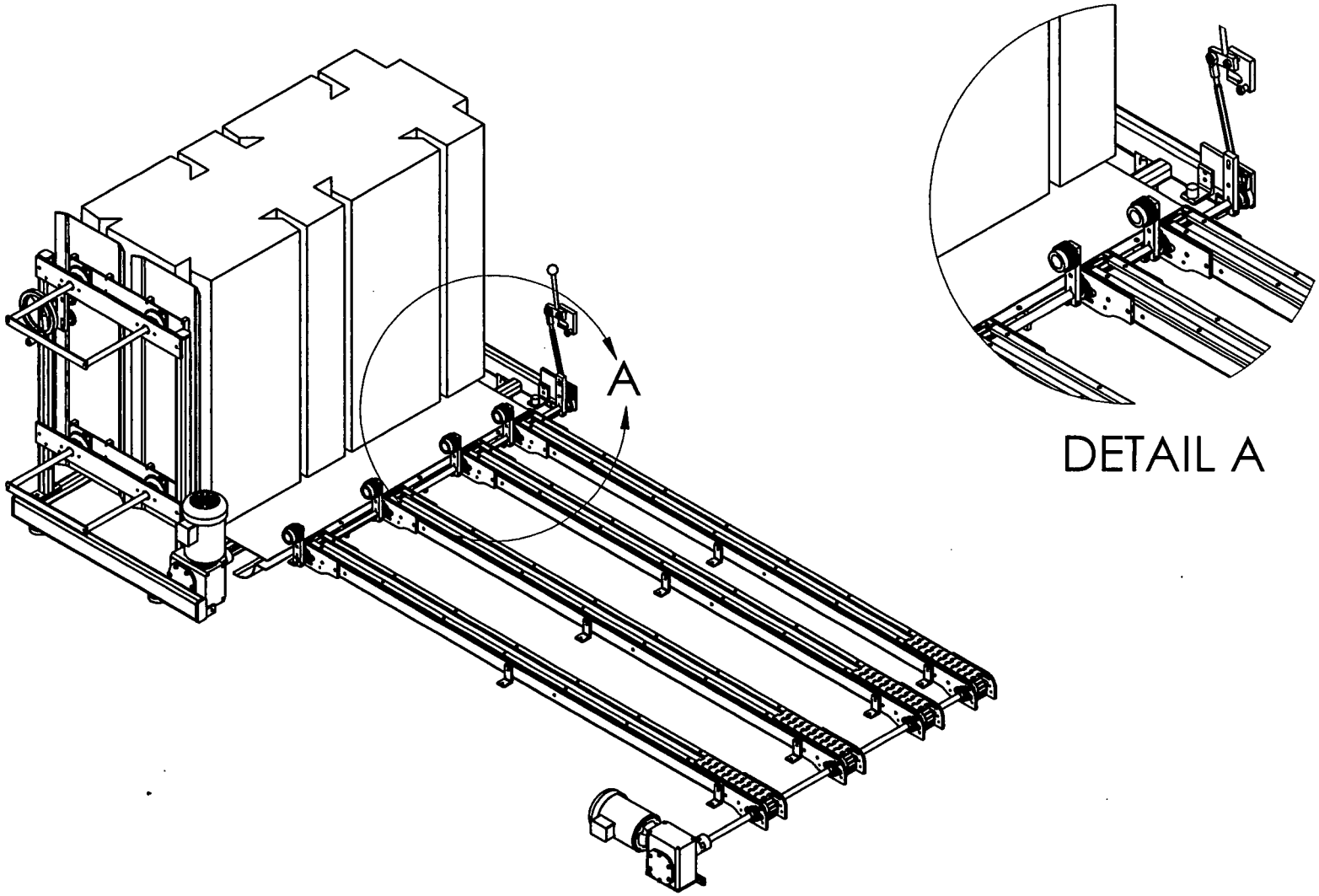
- FIGURE 9 -



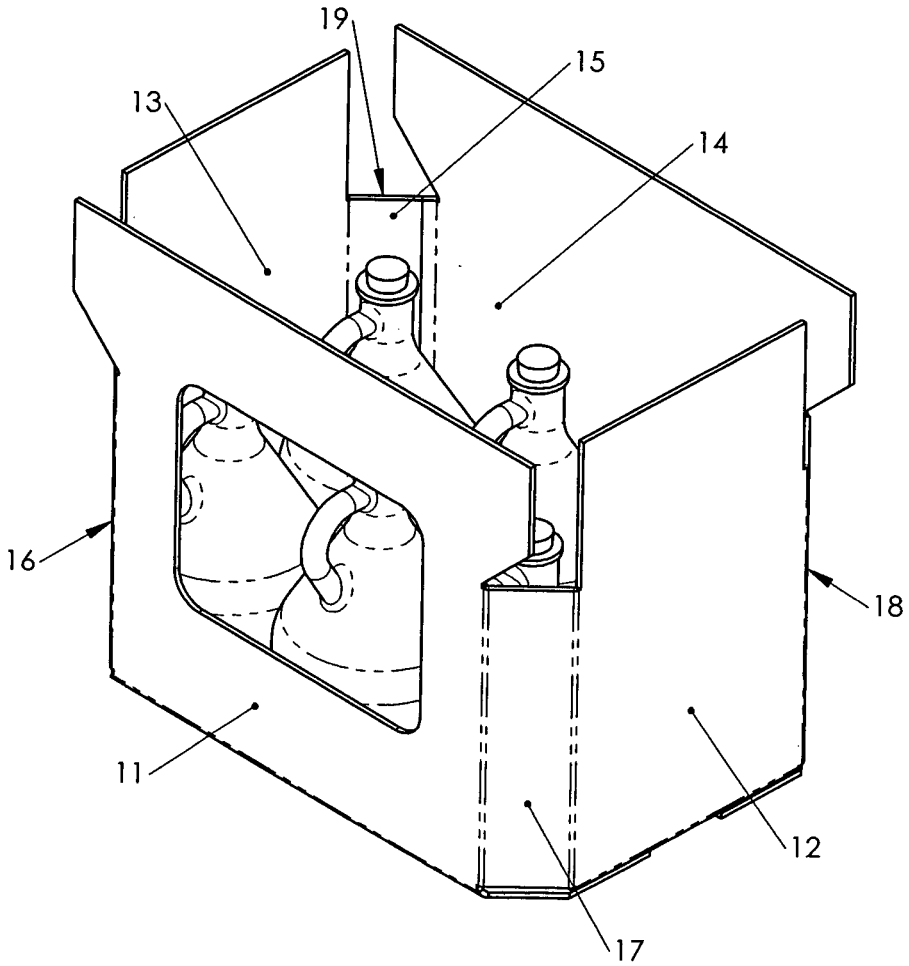
- FIGURE 8 -



- FIGURE 10 -



- FIGURE 11 -



- FIGURE 12 -